



c	PREFORM WEIGHT REVISED ACCORDING TO ACHIEVED WEIGHT	lv.sekaran 18-04-05	REGULARISED	0 ±1	0 ±0.5	0 ±5
b	PREFORM BODY PROFILE TOP MODIFIED FOR FABRICATION PURPOSE	lv.sekaran 02-02-05	T/R MFR. REQUEST	0.0 ±0.5	0.0 ±0.1	0.0 ±2
d	SUPP. RING THICKNESS & INNER PROFILE MODIFIED TO HAVE MORE WALL THICKNESS.	s.kurnia 18-07-04	for PRODUCTION EASY BLOWING	0.00 ±0.15	0.00 ±0.02	0.00 ±1
REV. #	DESCRIPTION OF REVISION	SIGN. & DATE	REQUEST REFERENCE	PLASTIC	TOOLING	WELDING & FAB. GENERAL TOLERANCES UNLESS SPECIFIED FOR

INTERGULF LTD.,
P.O. BOX 6131,
SHARAH, UAE

91g PET PREFORM
(PREFORM OVERALL HEIGHT 174.5mm)

DWG. NO: 101 3 0057
DWG FILE NAME: 101 3 0057

DRG. DO NOT SCALE	DESIGNED BY lv.sekar	DATE 17-1-04	MAT'L: PET	WEIGHT: 91gm	SIZE: REF. DRG.	SCALE: 1:1
APPROVED BY	CHECKED BY	DATE	DATE	DATE	DATE	DATE

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ALL DIMENSIONS ARE IN mm UNLESS SPECIFIED
BREAK CORNERS 1.00 X 45° UNLESS SPECIFIED.

