
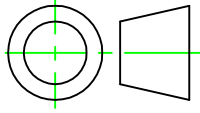


REF.EXISTING 10140110_48gm 1810 (147.5length)

				0 ±1	0 ±0.5	0 ±5
				0.0 ±0.5	0.0 ±0.1	0.0 ±2
				0.00 ±0.15	0.00 ±0.02	0.00 ±1
				0.000 ±0.05	0.000 ±0.005	0.000 ±0.1
REV.	DESCRIPTION OF REVISION	SIGN. & DATE	REQUEST REFERENCE	PLASTIC	TOOLING	WELDING & FAB.
				GENERAL TOLERANCES UNLESS SPECIFIED FOR		
 INTER GULF LTD., P.O. BOX 6131, SHARJAH, U.A.E		TITLE: 46.63g PET PREFORM (TOTAL LENGTH 143.5mm)		DWG. NO: 101 4 0171		DWG FILE NAME: Z:\Enp.pr.dev\proefile /habib_proe3_project\preform conv. /pet preform for 28mm pco. neck..
DRG. DO NOT SCALE	DESIGNED BY HABIB	DATE 6-06-12	MAT'L: PET	SHEET: 10F1	SCALE: 1:1	
IMPORTANT: THIS DOCUMENT AND THE INFORMATION HEREIN IS THE PROPERTY OF INTERGULF COMPANY AND IS NOT TO BE REPRODUCED, COPIED, OR DISCLOSED WITHOUT PRIOR WRITTEN PERMISSION.	CHECKED BY	DATE	WEIGHT: 46.63g±0.52 (SPE,G:1.335)	REF:28mm PCO 1881 ISBT: R18.		
	APPROVED BY	DATE	ALL DIMENSIONS ARE IN mm UNLESS SPECIFIED GEN. TOLERANCES UNLESS SPECIFIED FOR PET PREFORMS ±0.15 AND PET BLOWING BOTTLES ±1			