
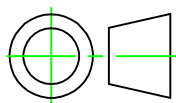


				0 ± 1	0 ± 0.5	0 ± 5
				0.0 ± 0.5	0.0 ± 0.1	0.0 ± 2
a)	ACHIEVED LOWER TOLERANCE WEIGHT REGULARISED AS PER QC REPORT.	ANIL	AS PER QC	0.00 ± 0.15	0.00 ± 0.02	0.00 ± 1
REV.	DESCRIPTION OF REVISION	SIGN. & DATE	REQUEST REFERENCE	0.000 ± 0.05	0.000 ± 0.005	0.000 ± 0.1
				PLASTIC	TOOLING	WELDING & FAB.
				GENERAL TOLERANCES UNLESS SPECIFIED FOR		
 INTER GULF LTD., P.O. BOX 6131, SHARJAH, U.A.E			TITLE: 24g 38MM NECK PREFORM (PREFORM LENGTH- 90mm)		DWG. NO: 101 4 0101 DWG FILE NAME: 10140101	
DRG. DO NOT SCALE	DESIGNED BY ANIL	DATE 27-03-06	MAT'L: PET	SHEET: 10F1	SCALE: 1:1	
IMPORTANT: THIS DOCUMENT AND THE INFORMATION HEREIN IS THE PROPERTY OF INTERGULF COMPANY AND IS NOT TO BE REPRODUCED, COPIED, OR DISCLOSED WITHOUT PRIOR WRITTEN PERMISSION.	CHECKED BY	DATE	WEIGHT: 24g ± 0.5 (SPE.G:1.335)	SIZE: xxxxx		
	APPROVED BY	DATE	ALL DIMENSIONS ARE IN mm UNLESS SPECIFIED GEN. TOLERANCES UNLESS SPECIFIED FOR PET PREFORMS ± 0.15 AND PET BLOWING BOTTLES ± 1			