



REF: IGL 10140151, 16gm L=83.15

				0 ±1	0 ±0.5	0 ±5
				0.0 ±0.5	0.0 ±0.1	0.0 ±2
				0.00 ±0.15	0.00 ±0.02	0.00 ±1
				0.000 ±0.05	0.000 ±0.005	0.000 ±0.1
REV.	DESCRIPTION OF REVISION	SIGN. & DATE	REQUEST REFERENCE	PLASTIC	TOOLING	WELDING & FAB.
				GENERAL TOLERANCES UNLESS SPECIFIED FOR		



**INTER GULF LTD.,**

P.O. BOX 6131,  
SHARJAH, U.A.E

TITLE: 14.76g PET PREFORM  
(TOTAL LENGTH 79.15mm)

DWG. NO: 101 4 0172

DWG FILE NAME: Z/Emp.pr.dev/proefile /habib\_poe3\_project/preform conv. /pet preform for 28mm pco. neck..

DRG. DO NOT SCALE	DESIGNED BY HABIB	DATE 4-06-12	MAT'L: PET	SHEET: 1 OF 1	SCALE: 1:1
<b>IMPORTANT:</b> THIS DOCUMENT AND THE INFORMATION HEREIN IS THE PROPERTY OF INTERGULF COMPANY AND IS NOT TO BE REPRODUCED, COPIED, OR DISCLOSED WITHOUT PRIOR WRITTEN PERMISSION.	CHECKED BY	DATE	WEIGHT: 14.76g ±0.3 (SPE,G:1.335)	REF: 28mm PCO 1881 ISBT: R18.	
	APPROVED BY	DATE	ALL DIMENSIONS ARE IN MM UNLESS SPECIFIED GEN. TOLERANCES UNLESS SPECIFIED FOR PET PREFORMS ±0.15 AND PET BLOWING BOTTLES ±1		