
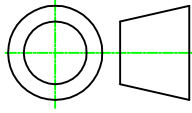


REF1-1gl 10140103,20G, L-95

				0 ±1	0 ±0.5	0 ±5
				0.0 ±0.5	0.0 ±0.1	0.0 ±2
				0.00 ±0.15	0.00 ±0.02	0.00 ±1
				0.000 ±0.05	0.000 ±0.005	0.000 ±0.1
REV.	DESCRIPTION OF REVISION	SIGN. & DATE	REQUEST REFERENCE	PLASTIC	TOOLING	WELDING & FAB.
				GENERAL TOLERANCES UNLESS SPECIFIED FOR		
 <b>INTER GULF LTD.,</b> P.O. BOX 6131, SHARJAH, U.A.E		TITLE: 18.50g PET PREFORM (TOTAL LENGTH 91mm)		DWG. NO: 101 4 0163		DWG FILE NAME: Z/Enp.pr.dev/proefile/habib_proe3_project/preform conv./pet preform for 28mm pco. neck..
DRG. DO NOT SCALE	DESIGNED BY HABIB	DATE 06-06-12	MAT'L: PET	SHEET: 10F1	SCALE: 1:1	
<b>IMPORTANT:</b> THIS DOCUMENT AND THE INFORMATION HEREIN IS THE PROPERTY OF INTERGULF COMPANY AND IS NOT TO BE REPRODUCED, COPIED, OR DISCLOSED WITHOUT PRIOR WRITTEN PERMISSION.	CHECKED BY	DATE	WEIGHT: 18.50g ±0.3 (SPE,G:1.335)	REF:28mm PCO 1881 ISBT: R18, H-5806454.		
	APPROVED BY	DATE	ALL DIMENSIONS ARE IN mm UNLESS SPECIFIED GEN. TOLERANCES UNLESS SPECIFIED FOR PET PREFORMS ±0.15 AND PET BLOWING BOTTLES ±1			