



				0 ± 1	0 ± 0.5	0 ± 5
				0.0 ± 0.5	0.0 ± 0.1	0.0 ± 2
				0.00 ± 0.15	0.00 ± 0.02	0.00 ± 1
				0.000 ± 0.05	0.000 ± 0.005	0.000 ± 0.1
REV.	DESCRIPTION OF REVISION	SIGN. & DATE	REQUEST REFERENCE	PLASTIC	TOOLING	WELDING & FAB.
GENERAL TOLERANCES UNLESS SPECIFIED FOR						

<p>EMPAC(AFRICA)LTD., FREEPORT ZONE 7-MER ROUGE WAREHOUSE NO:1 PORT LOUIS MAURITIUS</p>	<p>TITLE: 30g PET PREFORM 28MM PCO 1881 (TOTAL LENGTH 125mm)</p>			<p>DWG. NO: 101 4 0218</p>		
	<p>DWG. FILE NAME: Pro-26/Mauritius-pro</p>					
<p>DRG. DO NOT SCALE</p>	<p>DESIGNED BY TVS</p>	<p>DATE 10/01/16</p>	<p>MAT'L: PET</p>	<p>SHEET: 10F1</p>	<p>SCALE: 1:1</p>	
<p>IMPORTANT: THIS DOCUMENT AND THE INFORMATION HEREIN IS THE PROPERTY OF INTERGULF COMPANY AND IS NOT TO BE REPRODUCED, COPIED, OR DISCLOSED WITHOUT PRIOR WRITTEN PERMISSION.</p>	<p>CHECKED BY</p>	<p>DATE</p>	<p>WEIGHT: 30g ± 0.3 (SPE,G:1.335)</p>	<p>SIZE: 28mm PCO 1881 HUSKY NECK 5469853/3</p>		
	<p>APPROVED BY</p>	<p>DATE</p>	<p>ALL DIMENSIONS ARE IN mm UNLESS SPECIFIED GEN. TOLERANCES UNLESS SPECIFIED FOR PET PREFORMS ± 0.15 AND PET BLOWING BOTTLES ± 1</p>			