



REF:10140137 \_23gm neck 1810 PET PREFORM

			0 ±1	0 ±0.5	0 ±5	
			0.0 ±0.5	0.0 ±0.1	0.0 ±2	
			0.00 ±0.15	0.00 ±0.02	0.00 ±1	
			0.000 ±0.05	0.000 ±0.005	0.000 ±0.1	
REV.	DESCRIPTION OF REVISION	SIGN. & DATE	REQUEST REFERENCE	PLASTIC	TOOLING	WELDING & FAB.
GENERAL TOLERANCES UNLESS SPECIFIED FOR						



**INTER GULF LTD.,**

P.O. BOX 6131,  
SHARJAH, U.A.E

TITLE: 21.96g PET PREFORM  
(TOTAL LENGTH 98mm)

DWG. NO: 101 4 0175  
DWG FILE NAME: Z:\Enp.pr.dev\proefile  
/habib\_proe3\_project\preform conv.  
/pet preform for 28mm pco. neck..

DRG. DO NOT SCALE	DESIGNED BY HABIB	DATE 6-06-12	MAT'L: PET	SHEET: 10F1	SCALE: 1:1
<b>IMPORTANT:</b> THIS DOCUMENT AND THE INFORMATION HEREIN IS THE PROPERTY OF INTERGULF COMPANY AND IS NOT TO BE REPRODUCED, COPIED, OR DISCLOSED WITHOUT PRIOR WRITTEN PERMISSION.	CHECKED BY	DATE	WEIGHT: 21.96g ±0.3 (SPE,G:1.335)	REF:28mm PCO 1881 ISBT: R18.	
	APPROVED BY	DATE	ALL DIMENSIONS ARE IN mm UNLESS SPECIFIED GEN. TOLERANCES UNLESS SPECIFIED FOR PET PREFORMS ±0.15 AND PET BLOWING BOTTLES ±1		