



REF: IGL 10140100, 23.5G, L=95  
 REF: ahessabi\_20120123080815\_modified.

			0 ±1	0 ±0.5	0 ±5	
			0.0 ±0.5	0.0 ±0.1	0.0 ±2	
			0.00 ±0.15	0.00 ±0.02	0.00 ±1	
			0.000 ±0.05	0.000 ±0.005	0.000 ±0.1	
REV.	DESCRIPTION OF REVISION	SIGN. & DATE	REQUEST REFERENCE	PLASTIC	TOOLING	WELDING & FAB.
				GENERAL TOLERANCES UNLESS SPECIFIED FOR		



**INTER GULF LTD.,**

P.O. BOX 6131,  
 SHARJAH, U.A.E

TITLE: 22.24g PET PREFORM  
 (TOTAL LENGTH 91mm)

DWG. NO:  
 101 4 0168

DWG FILE NAME: Z:\Enp.pr.dev\proefile  
 /habib\_poe3\_project\preform conv.  
 /pet preform for 28mm pco. neck.

DRG. DO NOT SCALE	DESIGNED BY HABIB	DATE 06-06-12	MAT'L: PET	SHEET: 10F1	SCALE: 1:1
<b>IMPORTANT:</b> THIS DOCUMENT AND THE INFORMATION HEREIN IS THE PROPERTY OF INTERGULF COMPANY AND IS NOT TO BE REPRODUCED, COPIED, OR DISCLOSED WITHOUT PRIOR WRITTEN PERMISSION.	CHECKED BY	DATE	WEIGHT: 22.24g ±0.3 (SPE,G:1.335)	REF: 28mm PCO 1881 ISBT: R18, H-5804592.	
	APPROVED BY	DATE	ALL DIMENSIONS ARE IN mm UNLESS SPECIFIED GEN. TOLERANCES UNLESS SPECIFIED FOR PET PREFORMS ±0.15 AND PET BLOWING BOTTLES ±1		