
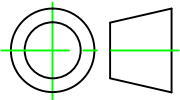


				0 ±1	0 ±0.5	0 ±5
				0.0 ±0.5	0.0 ±0.1	0.0 ±2
			ON CUSTOMER REQ	0.00 ±0.15	0.00 ±0.02	0.00 ±1
				0.000 ±0.05	0.000 ±0.005	0.000 ±0.1
REV. #	DESCRIPTION OF REVISION	SIGN. & DATE	REQUEST REFERENCE	PLASTIC	TOOLING	WELDING & FAB.
				GENERAL TOLERANCES UNLESS SPECIFIED FOR		
 INTER GULF LTD., P.O. BOX 6131, SHARJAH, U.A.E		TITLE: 22g PET PREFORM (PREFORM LENGTH 100.4mm)		DWG. NO: 101 4 0144 DWG FILE NAME: 10140144		
DRG. DO NOT SCALE		DESIGNED BY ANIL	DATE 09-01-10	MAT'L: PET	SHEET: 10F1	SCALE: 1:1
IMPORTANT: THIS DOCUMENT AND THE INFORMATION HEREIN IS THE PROPERTY OF INTERGULF COMPANY AND IS NOT TO BE REPRODUCED, COPIED, OR DISCLOSED WITHOUT PRIOR WRITTEN PERMISSION.		CHECKED BY	DATE	WEIGHT: 22g±0.5 (S.W:1.335)	SIZE: REF. DRG.	
		APPROVED BY	DATE	ALL DIMENSIONS ARE IN mm UNLESS SPECIFIED GEN. TOLERANCES FOR PET PREFORMS ±0.15 AND PET BLOWING BOTTLES ±1		