
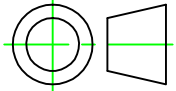


d	PREFORM WEIGHT INCREASED FROM 72.2G TO 73G AS REQUEST FROM PRODUCTION	t.v.sekaran 06-02-07	Production / customer			
c	WT. TOL. REVISED ±1g INSTEAD OF ±0.5G ACCORDING TO INJ. M/C CHANGE VARIATION	t.v.sekaran 28-01-07	REGULARISED			
b	PREFORM BODY PROFILE TOP MODIFIED FOR FABRICATION PURPOSE	t.v.sekaran 23-04-05	T/R MFR. REQUEST	0 ±1	0 ±0.5	0 ±5
a	SUPP. RING THICKNESS & INNER PROFILE MODIFIED TO HAVE MORE WALL THICKNESS.	t.v.sekar 17-07-04	for PRODUCTION EASY BLOWING	0.00 ±0.15	0.00 ±0.02	0.00 ±1
REV. #	DESCRIPTION OF REVISION	SIGN. & DATE	REQUEST REFERENCE	0.000 ±0.05	0.000 ±0.005	0.000 ±0.1
				PLASTIC	TOOLING	WELDING & FAB.
				GENERAL TOLERANCES UNLESS SPECIFIED FOR		
 <b>INTERGULF LTD.,</b> P.O. BOX 6131, SHARJAH, U.A.E		<b>TITLE:</b> 73g PET PREFORM (PREFORM OVERALL HEIGHT 174.5mm)		<b>DWG. NO:</b> 101 3 0058 <b>DWG FILE NAME:</b> 10130058		
<b>DRG. DO NOT SCALE</b>		DESIGNED BY t.v. sekar	DATE 17-1-04	MAT'L: PET	SHEET: 10F1	SCALE: 1:1
<b>IMPORTANT:</b> THIS DOCUMENT AND THE INFORMATION HEREIN IS THE PROPERTY OF INTERGULF LTD., COMPANY AND IS NOT TO BE REPRODUCED, COPIED, OR DISCLOSED WITHOUT PRIOR WRITTEN PERMISSION.		CHECKED BY	DATE	WEIGHT: ±1gm 73gm	SIZE: REF. DRG.	
		APPROVED BY	DATE	ALL DIMENSIONS ARE IN mm UNLESS SPECIFIED BREAK CORNERS 1.00 X 45° UNLESS SPECIFIED.		