



				$0 \pm 1$	$0 \pm 0.5$	$0 \pm 5$
				$0.0 \pm 0.5$	$0.0 \pm 0.1$	$0.0 \pm 2$
				$0.00 \pm 0.15$	$0.00 \pm 0.02$	$0.00 \pm 1$
				$0.000 \pm 0.05$	$0.000 \pm 0.005$	$0.000 \pm 0.1$
REV.	DESCRIPTION OF REVISION	SIGN. & DATE	REQUEST REFERENCE	PLASTIC	TOOLING	WELDING & FAB.
				GENERAL TOLERANCES UNLESS SPECIFIED FOR		

 <b>EMPAK(AFRICA)LTD.,</b> FREEPORT ZONE 7-MER ROUGE WAREHOUSE NO:1 PORT LOUIS MAURITIUS	TITLE: <b>19.3g PET PREFORM 28MM PCO 1881</b> (TOTAL LENGTH 94mm)			DWG. NO: <b>101 4 0241</b>		
				DWG FILE NAME: Proe28\Prform_weight\19g_94L_10140241-1881-Preform\		
DRG. DO NOT SCALE	DESIGNED BY MAKHSOOD	DATE 13/08/17	MAT'L: <b>PET</b>	SHEET: <b>10F1</b>	SCALE: <b>1:1</b>	
<b>IMPORTANT:</b> THIS DOCUMENT AND THE INFORMATION HEREIN IS THE PROPERTY OF INTERGULF COMPANY AND IS NOT TO BE REPRODUCED, COPIED, OR DISCLOSED WITHOUT PRIOR WRITTEN PERMISSION.	CHECKED BY	DATE	WEIGHT: 19.3g $\pm 0.3$ (SPE,G:1.335)	SIZE: 28mm PCO 1881 HUSKY NECK 5217956/1		
	APPROVED BY	DATE	ALL DIMENSIONS ARE IN mm UNLESS SPECIFIED GEN. TOLERANCES UNLESS SPECIFIED FOR PET PREFORMS $\pm 0.15$ AND PET BLOWING BOTTLES $\pm 1$			