
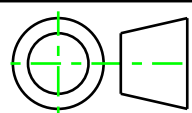


				0 ±1	0 ±0.5	0 ±5
				0.0 ±0.5	0.0 ±0.1	0.0 ±2
				0.00 ±0.15	0.00 ±0.02	0.00 ±1
				0.000 ±0.05	0.000 ±0.005	0.000 ±0.1
REV.	DESCRIPTION OF REVISION	SIGN. & DATE	REQUEST REFERENCE	PLASTIC	TOOLING	WELDING & FAB.
GENERAL TOLERANCES UNLESS SPECIFIED FOR						

 <b>EMPAK(AFRICA)LTD.,</b> FREEPORT ZONE 7-MER ROUGE WAREHOUSE NO:1 PORT LOUIS MAURITIUS	TITLE: <b>20g PET PREFORM 28MM PCO 1810</b> TOTAL LENGTH 98mm			DWG. NO: <b>101 4 0219</b>		
				DWG FILE NAME: Proe-26/Mauritius-Proj		
DRG. DO NOT SCALE	DESIGNED BY TVS	DATE 10/01/16	MAT'L: <b>PET</b>	SHEET: <b>10F1</b>	SCALE: <b>1:1</b>	
<b>IMPORTANT:</b> THIS DOCUMENT AND THE INFORMATION HEREIN IS THE PROPERTY OF INTERGULF COMPANY AND IS NOT TO BE REPRODUCED, COPIED, OR DISCLOSED WITHOUT PRIOR WRITTEN PERMISSION.	CHECKED BY	DATE	WEIGHT: 20g ±0.3 (SPE,G:1.335)	SIZE: 28mm PCO 1810 HUSKY NECK 5682327/2		
	APPROVED BY	DATE	ALL DIMENSIONS ARE IN mm UNLESS SPECIFIED GEN. TOLERANCES UNLESS SPECIFIED FOR PET PREFORMS ±0.15 AND PET BLOWING BOTTLES ±1			