



				0 ±1	0 ±0.5	0 ±5
				0.0 ±0.5	0.0 ±0.1	0.0 ±2
				0.00 ±0.15	0.00 ±0.02	0.00 ±1
				0.000 ±0.05	0.000 ±0.005	0.000 ±0.1
REV.	DESCRIPTION OF REVISION	SIGN. & DATE	REQUEST REFERENCE	PLASTIC	TOOLING	WELDING & FAB.
				GENERAL TOLERANCES UNLESS SPECIFIED FOR		

<p>EMPAK(AFRICA)LTD., FREEPORT ZONE 7-MER ROUGE WAREHOUSE NO:1 PORT LOUIS MAURITIUS</p>	<p>TITLE: 22.25g PET PREFORM 28MM PCO 1881 (TOTAL LENGTH 94mm)</p>			<p>DWG. NO: 101 4 0217</p>		
				<p>DWG FILE NAME: Proe-26/Mauritius-Proj</p>		
DRG. DO NOT SCALE	DESIGNED BY TVS	DATE 10/01/16	MAT'L: PET	SHEET: 10F1	SCALE: 1:1	
<p>IMPORTANT: THIS DOCUMENT AND THE INFORMATION HEREIN IS THE PROPERTY OF INTERGULF COMPANY AND IS NOT TO BE REPRODUCED, COPIED, OR DISCLOSED WITHOUT PRIOR WRITTEN PERMISSION.</p>	CHECKED BY	DATE	WEIGHT: 22.25g ±0.3 (SPE,G:1.335)	SIZE: 28mm PCO 1881 HUSKY NECK 5217956/1		
	APPROVED BY	DATE	<p>ALL DIMENSIONS ARE IN mm UNLESS SPECIFIED GEN. TOLERANCES UNLESS SPECIFIED FOR PET PREFORMS ±0.15 AND PET BLOWING BOTTLES ±1</p>			