
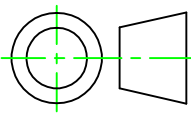


b	SUPPORT RING DIA AND THICKNESS INCREASED AS PER CUSTOMER REQUEST	T.V.Sekaran 01-10-06	KRONES 0-901-251-837	0 ±1	0 ±0.5	0 ±5
a	PRODUCTION STANDARD WEIGHT INCORPORATED.	T.V.Sekaran 11-09-06	MARKETING DEPT.	0.0 ±0.5	0.0 ±0.1	0.0 ±2
REV. #	DESCRIPTION OF REVISION	SIGN. & DATE	REQUEST REFERENCE	0.00 ±0.15	0.00 ±0.02	0.00 ±1
				0.000 ±0.05	0.000 ±0.005	0.000 ±0.1
				PLASTIC	TOOLING	WELDING & FAB.
				GENERAL TOLERANCES UNLESS SPECIFIED FOR		

 INTERGULF LTD., P.O. BOX 6131, SHARJAH, U.A.E	TITLE:			DWG. NO:		
	30g 38/17.5 2-START NECK PREFORM (PREFORM OVERALL HEIGHT 90mm)			101 4 0102		
DRG. DO NOT SCALE		DESIGNED BY t.v.sekaran	DATE 30-09-06	MAT'L: PET	SHEET: 10F1	SCALE: 1:1
IMPORTANT: THIS DOCUMENT AND THE INFORMATION HEREIN IS THE PROPERTY OF INTERGULF LTD., COMPANY AND IS NOT TO BE REPRODUCED, COPIED, OR DISCLOSED WITHOUT PRIOR WRITTEN PERMISSION.	CHECKED BY	DATE	WEIGHT: ±0.5gm 30g	SIZE: REF. DRG.		
	APPROVED BY	DATE	ALL DIMENSIONS ARE IN mm UNLESS SPECIFIED			
			BREAK CORNERS 1.00 X 45° UNLESS SPECIFIED.			