



				0 ±1	0 ±0.5	0 ±5
				0.0 ±0.5	0.0 ±0.1	0.0 ±2
				0.00 ±0.15	0.00 ±0.02	0.00 ±1
				0.000 ±0.05	0.000 ±0.005	0.000 ±0.1
REV.	DESCRIPTION OF REVISION	SIGN. & DATE	REQUEST REFERENCE	PLASTIC	TOOLING	WELDING & FAB.
				GENERAL TOLERANCES UNLESS SPECIFIED FOR		



INTER GULF LTD.,

P.O. BOX 6131,
SHARJAH, U.A.E

TITLE: 51.5g PET PREFORM
(TOTAL LENGTH 147.5mm)

DWG. NO:
101 4 0157

DWG FILE NAME:
Proe/Preform/change

DRG. DO NOT SCALE	DESIGNED BY Jayirudeen	DATE 19-06-11	MAT'L: PET	SHEET: 10F1	SCALE: 1:1
IMPORTANT: THIS DOCUMENT AND THE INFORMATION HEREIN IS THE PROPERTY OF INTERGULF COMPANY AND IS NOT TO BE REPRODUCED, COPIED, OR DISCLOSED WITHOUT PRIOR WRITTEN PERMISSION.	CHECKED BY	DATE	WEIGHT: 51.5g ±0.5 (SPE,G:1.335)	SIZE: 28mm PCO	
	APPROVED BY	DATE	ALL DIMENSIONS ARE IN mm UNLESS SPECIFIED GEN. TOLERANCES UNLESS SPECIFIED FOR PET PREFORMS ±0.15 AND PET BLOWING BOTTLES ±1		